

AMENDMENTS TO THE SPECIFICATION:

Please amend the paragraphs appearing at page 8, lines 2 -12 , as follows:

Further, it is preferable to provide a cleaning roller in order to remove ink ~~residuals residues~~ and grouts on the transfer roller after transferring the ink from the transfer roller to the spark plug.

~~According to With the cleaning roller, it is prevented that the transfer roller is prevented from becoming becomes stained, so that and the stains are transferred to the spark plug, thereby degrading that would degrade the print quality on the spark plug insulator are not transferred to the spark plug.~~

Further, it is preferable to construct the cleaning roller in such a manner that it is easily changed after a prescribed time interval, because the cleaning roller becomes also dirty after using a long period of time.

Please amend the paragraph appearing at page 9, line 28 – page 10, line 2, as follows:

The above mentioned pressing force FT is obtained by disposing the doctor blade ~~at uppper side of~~ upper side of the marking roller.